

PIERCE SEAL STRONG DATA SHEET

SEV-0045 REVISION D 08 NOV 2023

Parameter	Specification			
Description	A foil-based heat seal that heat seals to PP and COC plates and can be easily pierced with a tip. It is also Peelable from COC but forms a weld seal with PP. Very good solvent resistance, including DMSO.			
Seal Type	Heat.			
Ordering Information	4ti-0538	610 m x 78 mm roll Compatible with Azenta Automated Roll Heat Sealer /Thermo Fisher ALPS 300™ / ALPS 3000™ / KBiosystems Wasp™, KBioscience FlexiSeal and Cube.		
	4ti-0539	500 m x 115 mm roll Compatible with Agilent (Velocity 11) PlateLoc®		
	4ti-05381	100 sheets (125 mm x 78 mm)		
	4ti-05381/RA	100 sheets, Random Access seals with 96 individual		
Application	PCR, compound storage, sample shipping.			
Certification	Free from human genomic DNA, nucleases and pyrogens.			
Storage Conditions	Room temperature (10-27 °C). Avoid direct exposure to light and high humidity.			
Material Safety Data	Non-hazardous			
Schematic Overview	Outer Surface Primer / Lacquer Aluminium 30 µm Polypropylene 8 µm Sealing Surface			
Seal Integrity Range	-20°C to 120°C			
Sealing Parameters^	96-well PCR Plate		170-180°C, 2 seconds	
	384-well PCR Plate		170-180°C, 2 seconds	
	UltraVision Plate™ (COC)		180-200°C, 3 seconds	
Physical Properties	Weight Primer / Laco Thickness/weight Aluminium Thickness/weight Polypropyler			1.5 g/m² (±1) 30 µm (±8%) / 81 g/m² (±8%) 8 µm / 3.5 g/m² (±1)
Material Properties	Water Vapour Transmission Rate ≤ 0.01 g/m² x d (\le detection limit) at 23 °C/100% r.h. Oxygen Transmission Rate ≤ 0.005 cm²/m² x d (\le detection limit) at 23 °C/50% r.h.			

[^]These are recommended sealing conditions with the Azenta Semi-Automatic Sheet Heat Sealer.

Proprietary information - This document and the information disclosed herein is confidential and proprietary to Azenta, Inc. and may not be reproduced in whole or in part or disclosed to any third party or used without the prior written consent of Azenta, Inc.