

## CLEAR HEAT SEAL DATA SHEET

Parameter	Specification			
Description	Thin polyester heat sealing film, easily pierceable with auto sampler needles/ABI® 3730; suitable for PCR, qPCR, and optical applications.			
Composition	Thin clear polyester backed film that seals to PP, PS, PE & COC plates. Not suitable for peeling.			
Seal Type	Heat.			
Ordering Information	С	610 m x 78 mm roll Compatible with Automated Roll Heat Sealer, Thermo Fisher ALPS 300 <sup>™</sup> / ALPS 3000 <sup>™</sup> / KBiosystemsWasp <sup>™</sup> , KBioscience FlexiSeal and Cube		
	C	122 m x 78 mm roll Compatible with Automated Roll Heat Sealer with optional dust cover		
	C	500 m x 115 mm roll Compatible with Agilent (Velocity 11) PlateLoc®		
Application	4ti-0581 Roll of 1000 perforated sheets (125 x 78 mm)   QPCR and other optical applications such as fluorescence or colorimetric measurements. The thin nature of this seal enables it to be easily pierced with an auto sampler needle or the probe from the ABI 3730 sequencer.			
Certification	Free from human genomic DNA, nucleases, and pyrogens.			
Seal Integrity Range	-20°C to 80°C or 110°C with pressurised PCR heated lid.			
Storage Conditions	Room temperature (10-27 °C). Avoid direct exposure to light and high humidity.			
Material Safety Data	Non-hazardous			
Schematic Overview	Outer Surface Polyester 25 μm Copolymer 50 μm Sealing Surface			
Pierce Force	~6.0 N (ASTM D1000)			
Sealing Parameters <sup>^</sup>	96-well PCR Plate		165-175°C, 3 seconds	
	384-well PCR Plate		165-175°C, 2 seconds	
	Vision Plate™		175-185°C, 2-3 seconds	
Physical Properties	Thickness	Polyester Copolymer		25.00 μm 50.00 μm
	Seal Strength	>60 N/25 mm		

\*These are recommended sealing conditions for the 4s3<sup>™</sup> heat sealer.

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