

## GAS PERMEABLE CLEAR HEAT SEAL DATA SHEET

SEV-0019 REVISION C 17 APR 2024

Parameter	Specification				
Description	Peelable heat sealing film, optically clear, with 3 mm slits for gas transfer; suitable for insect studies, seed storage.				
Composition	Clear Polyester backed film forming a peelable seal to PP and PS plates.  3mm slits across the entire width of the roll or sheet.				
Seal Type	Heat.				
Ordering Information	4ti-0540/SLIT	450m x 78mm roll Compatible with 4titude® a4S Automatic Roll Heat Sealer, Thermo Fisher ALPS 300™ / ALPS 3000™ / KBiosystems Wasp™, KBioscience FlexiSeal and Cube.			
	4ti-0541/SLIT	100	100 sheets (125mm x 78mm)		
Application	Gas permeable heat seal, suitable for insect studies, seed storage.				
Certification	Free from human genomic DNA, nucleases and pyrogens.				
Storage Conditions	Room temperature (10-27 °C). Avoid direct exposure to light and high humidity.				
Material Safety Data	Non-hazardous.				
Schematic Overview	Outer Surface Polyester 50 μm Adhesive 75 μm Sealing Surface				
Seal Integrity Range	-80°C to 110°C				
Sealing Parameters	96-well PCR Plate		175-185 °C, 2-3 seconds		
graming randing to the state of	384-well PCR Plate		165-180°C, 3 seconds		
Sealing Parameters	Vision Plate™		185-200°C, 3 seconds		
Physical Properties	Thickness		Polyester: Co-Polymer Adhesive: Total:	50.00 μm (±5%) 75.00 μm (±5%) 125.00 μm (±5%)	
	Surface Dyne Level		Good		
	Acid Resistance		Good (mild acids only)		
	Alkali Resistance		Good		
	Heat Resistance		-25°C to 115°C		
	Oil Resistance		Good		
	Light Stability		Very good (35 years at 500 lux)		

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Parameter	Specification			
	Yellowing	None		
	Applications	Indoor:	Extreme conditions	
		Outdoor:	Mild conditions	
	Operating	90°C to 110°C		
	Temperature			
	Sealing Temperature	3-5 N/15 mm		

<sup>\*</sup>These are recommended sealing conditions for the 4s3™ heat sealer.