# Semi-Automated Screw Cap Decapper User Manual





#### Azenta US, Inc.

Information provided within this document is subject to change without notice, and although believed to be accurate, Azenta US, Inc. assumes no responsibility for any errors, omissions, or inaccuracies.

BioStore<sup>™</sup>, BioWarehouse<sup>™</sup>, SampleStore<sup>™</sup>, Strata<sup>™</sup>, Tube Auditor<sup>™</sup>, Azenta<sup>™</sup>, Azenta Life Sciences<sup>™</sup>, and the Azenta logo are trademarks of Azenta US, Inc.

CryoExchange®, CryoPod®, FrameStar®, FreezerPro®, and IntelliXcap® are registered U.S. trademarks of Azenta US, Inc.

All other trademarks are properties of their respective owners.

© 2021 Azenta US, Inc. All rights reserved. The information included in this manual is proprietary information of Azenta US, Inc. and is provided for the use of Azenta US, Inc. customers only and cannot be used for distribution, reproduction, or sale without the express written permission of Azenta US, Inc.

This technology is subject to United States export Administration Regulations and authorized to the destination only; diversion contrary to U.S. law is prohibited.

Original manual printed in English.

These are the original instructions for the Semi-Automated Screw Cap Decapper.



#### **Corporate Headquarters**

2910 Fortune Circle West Indianapolis, IN 46241 U.S.A.

European Union Representative Im Leuschnerpark 1B 64347 Griesheim, Germany

#### For Technical Support:

Location	Contact Number	Website
North America	+1.888.2.AZENTA (+1.888.229.3682)	
Europe	+44.0.161.777.2000	www.azenta.com
Japan	+81.45.4477.5570 (ext. 24)	

## **Revision History**

Part Number: 319427

#### Semi-Automated Screw Cap Decapper User Manual

Revision	ECO Number	Date	Explanation of Changes	Author
Revision A	EC108865	1/22/2019	Re-branding and application of templates.	A. Kleen
Revision B	EC119928	6/01/2020	Fixed the Decap and Recap procedures in the Operation chapter. Added the WEEE statement to the appendix.	G. Russell
Revision C	EC132461	10/26/2021	Updated branding.	V. Bourque

### **Table of Contents**

Semi-Automated Screw Cap Decapper	1
1. Overview	6
2. Specifications and Site Requirements	7
Electrical Requirements	7
Unit Dimensions	7
Semi-Automated Screw Cap Decapper 4	8
Semi-Automated Screw Cap Decapper 6	8
Semi-Automated Screw Cap Decapper 8	9
3. Installation	10
Unpacking	10
Setup	10
Alignment	11
Tools Needed	11
Portrait Adjustment	12
Landscape Adjustment	13
4. Operation	15
Decap	17
Recap From Store	18
5. Preventative Maintenance	19
Overview	
Schedules and Procedures	19
6. Troubleshooting	20
7. Appendices	
Appendix A: Declaration of CE Conformity	
Appendix B: Replaceable Parts	
Appendix C: WEEE Statement (European Union)	

#### 1. Overview

The Semi-Automated Screw Cap Decapper semi-automated system is compact and ideal for use on a bench top. The system is designed for efficient tube capping in labs with medium to high throughput. Semi-Automated Screw Cap Decapper offers the consistency of an automated decapping system at lower price point. Using a semi-automated hand lever, the Semi-Automated Screw Cap Decapper system has the ability to cap a single column of tubes from a cap carrier in under 10 seconds, and to cap, or decap, a complete rack of 96 tubes in under 2 minutes.

Semi-Automated Screw Cap Decapper is suitable for use with 24, 48 or 96-format SBS racked tubes. Semi-Automated Screw Cap Decapper is compatible with Azenta sample storage tubes as well as those manufactured by Thermo-Matrix®, Thermo-Nunc™, Micronic, and LVL.

Semi-Automated Screw Cap Decapper provides the consistency of an automated system, with all caps tightened to the same torque delivering an effective and secure seal and peace of mind.

Designed for efficient tube capping and decapping, Semi-Automated Screw Cap Decapper's set down position allows the simple insertion of screw caps using an Azenta Cap Carrier.

Equally suited for use with both internal thread and external thread sample storage tubes.

# 2. Specifications and Site Requirements

#### **Electrical Requirements**

The system must only operate with the power supply and frequency specified on the system identification stickers mounted on the side of the device. Operating the system with any other power supply or frequency can result in damage to the equipment.

**Table 2-1: Electrical Requirements** 

Parameter	Specification
Supply Voltage	100-240 VAC 50/60Hz

#### **Unit Dimensions**

Table 2-2: Unit Dimension

Parameter	Specification
Width	~345 mm
Depth	~310 mm
Height	~370 mm
Weight	~6 kg

#### **Semi-Automated Screw Cap Decapper 4**

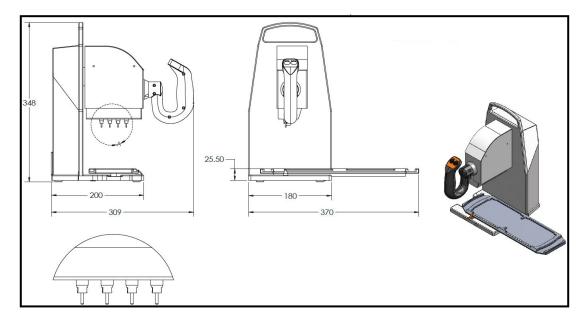


Figure 2-1: Semi-Automated Screw Cap Decapper 4 Dimension

#### **Semi-Automated Screw Cap Decapper 6**

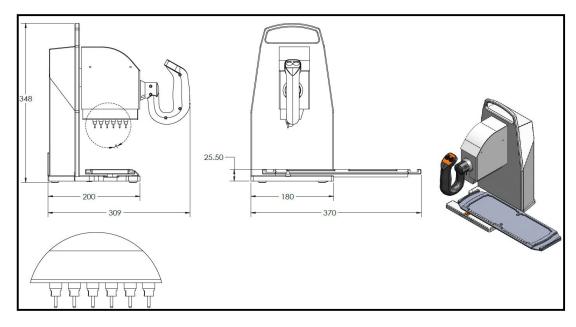


Figure 2-2: Semi-Automated Screw Cap Decapper 6 Dimensions

#### **Semi-Automated Screw Cap Decapper 8**

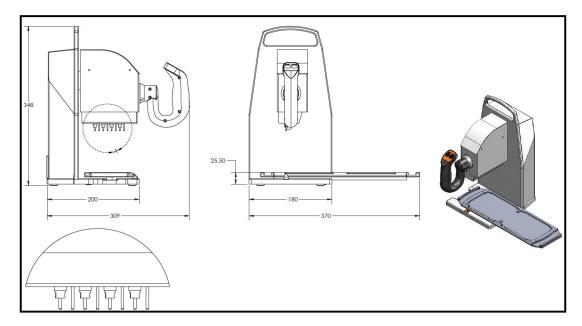


Figure 2-3: Semi-Automated Screw Cap Decapper 8 Dimensions

# 3. Installation



Step	Action
1.	Check the integrity of the box for externally damage.
2.	Place the box on a flat firm surface and open the box.
3.	Remove the top foam insert.
4.	Remove the small box containing the Semi-Automated Screw Cap Decapper's associated items.
5.	Lift the Semi-Automated Screw Cap Decapper out of the box by the handle on top of unit and place on a clean, dry flat work bench.  NOTE: Do NOT use the black control lever to lift the unit.
6.	Remove the additional (2) foam inserts supporting the head of the unit.

#### Setup

The Semi-Automated Screw Cap Decapper comes supplied with it own external power supply, and power cables for most regions.

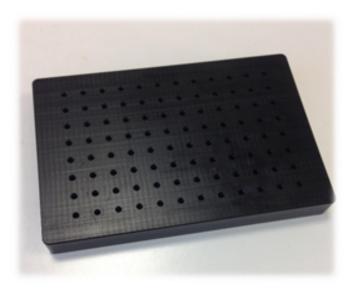
Step	Action
1.	Remove the ties around the power supply and straighten the lead.
2.	Plug the power supply into the rear of the Semi-Automated Screw Cap Decapper.

Part Number: 319427 Rev. C

Step	Action
3.	Plug the supplied power cable into the other end of the power supply, then into a wall socket.
4.	Switch the power on at the wall socket.

#### **Alignment**

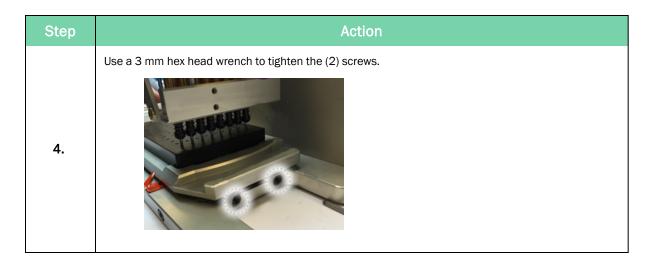
#### **Tools Needed**



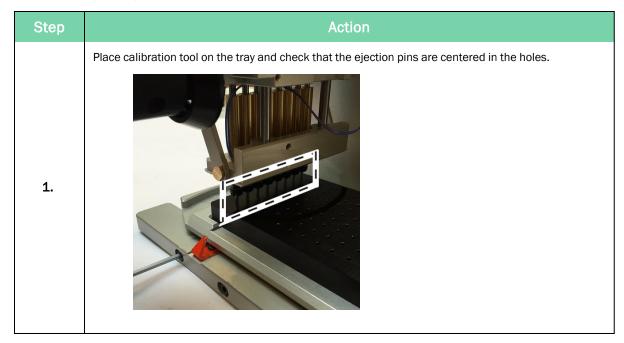
- Semi-Automated Screw Cap Decapper 8 and Semi-Automated Screw Cap Decapper 6 (operates with racks counting 96 and 48 positions correspondingly)
   Item N° 170-01-301
   Spacing = 9mm and 13.50mm
- Semi-Automated Screw Cap Decapper 4 (operates with racks counting 24 positions) Item  $N^\circ$  170-01-302 Spacing = 18mm and 19.50mm
- 3 mm hex wrench

#### **Portrait Adjustment**

Step	Action
1.	Place calibration tool on the tray and check that the ejection pins are centered in the holes.
2.	If the eject pins are not centered, use a 3 mm hex head wrench to loosen the (2) screws.
3.	Move tray in the direction of the arrows until the eject pins are centered.

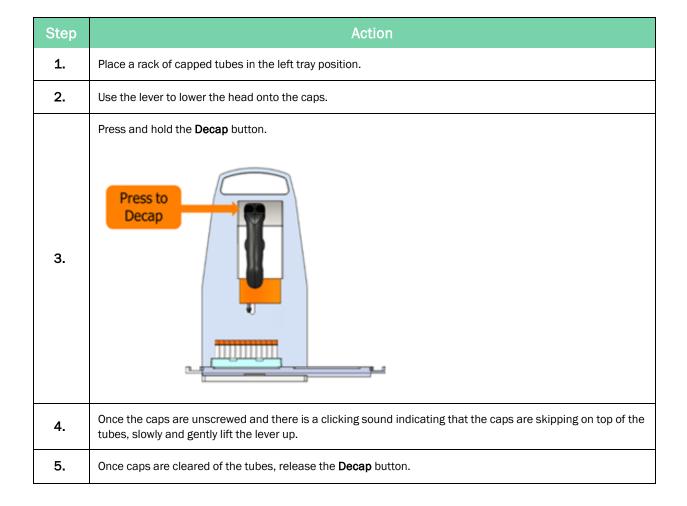


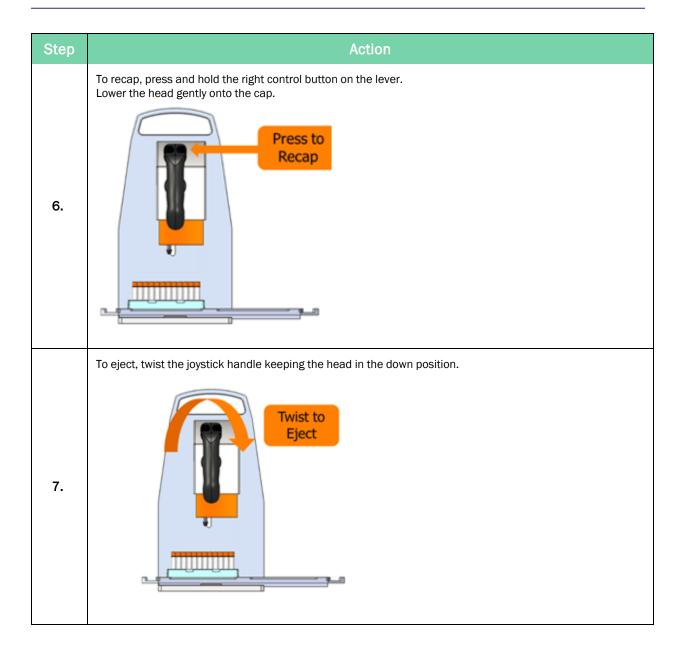
#### **Landscape Adjustment**



Step	Action
2.	If the eject pins are not centered, use a 3 mm hex head wrench to loosen the (2) screws.
3.	Move tray in the direction of the arrows until the eject pins are centered.
4.	Use a 3 mm hex head wrench to tighten the (2) screws.

# 4. Operation





Azenta Life Sciences 4. Operation

Part Number: 319427 Rev. C Decap

#### Decap

Step	Action
1.	Place a rack of capped tubes in the left tray position.  To store caps on a cap carrier, place an empty cap carrier in the right tray position.
2.	Use the lever to lower the head onto the caps.
3.	Press to Decap  Decap
4.	Once the caps are unscrewed and there is a clicking sound indicating the caps skipping on top of the tubes, slowly and gently lift the lever up.
5.	Once caps are cleared of the tubes let go of the <b>Decap</b> button.
6.	If storing caps, slide the tray rack into the second tray position (originally, on the right of the device).
7.	Use the lever to lower the head onto the empty cap carrier, then twist the lever clockwise to release the caps.  Twist to Eject

#### **Recap From Store**

Step	Action
1.	Place a full cap carrier tray in the left tray position
2.	Place a full tray of uncapped tubes in the second tray position.
3.	Press and hold the Recap button so the drivers begin turning.  Press to Recap
4.	Use the lever to gently lower the head onto the caps. Once the caps are engaged on the head, let go of the <b>Recap</b> button and use the lever to raise the head.
5.	Slide the tray rack to the second tray position.
6.	Use the lever to lower the head onto the full rack of uncapped tubes.
7.	Press and hold the <b>Recap</b> button so the drivers begin turning.
8.	Once the caps are installed on the tubes, let go of the <b>Recap</b> button and twist the lever clockwise to eject the caps, then use the lever to raise the head.  Twist to Eject

# 5. Preventative Maintenance

#### **Overview**

The Semi-Automated Screw Cap Decapper needs only minimum maintenance to operate.

#### **Schedules and Procedures**

Periodic Cleaning	Clean tray using alcohol wipes, non-bleach disinfecting wipes, or germicidal disposable wipes.
Tray	Ensure the tray is moving freely and is clean of dust and debris.
Springs	The Semi-Automated Screw Cap Decapper has individually sprung loaded cap drivers. Gently push each cap driver up to ensure they spring back.

# 6. Troubleshooting

Problem	Possible Causes	Action	
No power	Fuses		
	Supply power from wall socket	Check.	
	Plug		
Broken cap driver		Contact a member of the support team with details of the serial number.	
Driver not turn- ing	Motor failed	Contact a member of the support team with details of the serial number.	
Misaligned	Tray does not click into position matching arrow	Recalibrate the Semi-Automated Screw Cap Decapper.	
	Rack is sitting correctly on the tray		
	Not using SBS type racks	The Semi-Automated Screw Cap Decapper can only be used with SBS racks.	

# 7. Appendices

The following chapter contains the appendices for this manual.

#### Part Number: 319427 Rev. C

#### **Appendix A: Declaration of CE Conformity**

DOCUMENT NUMBER: 294788	TITLE: Declaration of Conformity, Low Voltage Directive	AZENITA
REVISION: C	DOCUMENT CLASSIFICATION:	AZENTA LIFE SCIENCES
ECO# EC132455	04-Form, Template or Other	

#### **DECLARATION OF CONFORMITY**

Description: Semi-Automated Screw Cap Decapper

Semi-Automated Screw Cap Decapper is a semi-automated device designed to Function:

open and to close screw cap tubes and cap carriers, for internal or external thread. It has individually sprung loaded cap drivers to screw and unscrew caps.

Product code: 46-6XXX

Business name and full address of the manufacturer of the machinery

Azenta Life Sciences, Northbank, Irlam, Manchester M44 5AY, United Kingdom

Name and address of the person, established in the Community, authorized to comp Azenta Life Sciences (Germany) GmbH, Im Leuschnerpark 1B, 64347 Griesheim, Germany

The manufacturer declares:

- That this equipment fulfills all the relevant provisions of Low Voltage Directive 2014/35/EU.

  o EN 61010-1:2010+A1:2019. Safety requirements for electrical equipment for measurement, control, and laboratory use. General requirements
- That this machinery fulfils all the relevant provisions of Directive 2014/30/EU (EMC Directive)

  o EN 61326-1:2021 Electrical equipment for measurement, control and laboratory use. EMC requirements.
- That this machinery is in conformity with Directive 2011/65/EU of the European Parliament and of the Council of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment and
  - amendment 2015/863/EU.

    o BS EN IEC 63000 2018. Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances.

Year CE Marking Affixed to Product:

Signed for and on the behalf of Azenta Life Sciences:

Rob Woodward (Oct 25, 2021 05:58 GMT+1)

Print name: Rob Woodward Position: Senior Vice President, Global Quality Executive Management Place: Irlam, Manchester

Confidential: The information is confidential and is to be used only in connection with matters authorized by Azenta and no part of it is to be disclosed to others without prior written permission from Azenta.

Date Printed: Saturday, October 23, 2021 This is uncontrolled when printed PAGE **1** OF **1** 

#### **Appendix B: Replaceable Parts**

Part Number	Description
46-6501	Semi-Automated Screw Cap Decapper 8-Channel Semi- Automatic Screw Top tube rack capper & decapper for Azenta Internal Thread 96 format tubes and racks.
46-6502	Semi-Automated Screw Cap Decapper 8-Channel Semi- Automatic Screw Top tube rack capper and for Azenta External Thread 96 format tubes and racks
46-6511	Semi-Automated Screw Cap Decapper 6-Channel Semi- Automatic Screw Top tube rack cap- per/decapper for Azenta External Thread 48 format Jacket Cryo tubes and racks.
46-6512	Semi-Automated Screw Cap Decapper 6-Channel Semi- Automatic Screw Top tube rack cap- per/decapper for Azenta External Thread 48 format Jacket Cryo tubes and racks.
46-6521	Semi-Automated Screw Cap Decapper4-Channel Semi- Automatic Screw Top tube rack cap- per/decapper for Azenta External Thread 24 format Jacket Cryo tubes and racks
46-6601	Semi-Automated Screw Cap Decapper 8-Channel Semi- Automatic Screw Top tube rack cap- per/decapper for Thermo-Matrix Internal Thread 96 format tubes and racks.
46-6602	Semi-Automated Screw Cap Decapper 8-Channel Semi- Automatic Screw Top tube rack cap- per/decapper for Micronic Internal Thread 96 format tubes and racks
46-6603	Semi-Automated Screw Cap Decapper 8-Channel Semi- Automatic Screw Top tube rack cap- per/decapper for Thermo-Nunc Bank-It Internal Thread 96 format tubes and racks
46-6604	Semi-Automated Screw Cap Decapper 8-Channel Semi- Automatic Screw Top tube rack decapper / re-capper for LVL Technologies External Thread 96 format tubes and racks.
46-6605	Semi-Automated Screw Cap Decapper 6-Channel Semi- Automatic Screw Top tube rack decapper / re-capper for LVL Technologies External Thread 48 format tubes and racks.
170-01-301	Alignment Tool for Semi-Automated Screw Cap Decapper 8 and Semi-Automated Screw Cap Decapper 6, operates with racks containing 96 and 48 positions correspondingly.
170-01-302	Alignment Tool for Semi-Automated Screw Cap Decapper 4, operates with racks containing 24 positions.
68-53111- 10N	SBS Cap Carrier - External Thread Screw Caps External Thread Screw all Azenta 96 format external thread screw-cap tubes. Azenta orange, in SBS Stackable, re-usable carrier. 10 Carriers, 960 caps per case
67-63111- 10	New SBS Cap Carrier (Internal Thread) Internal Screw-caps for all Azenta Internal Thread screw-cap tubes. Azenta orange, in SBS Stackable, re-usable carrier New "Egg Crate" design. 10 Carriers, 960 caps per case
66-9951	Cryo Cap Carrier / Adapter, Empty SBS format for 48 Cryo Caps for use with Semi-Automated Screw Cap Decapper and XSD series of Decappers. 10 Cap Carriers per Case

#### Part Number: 319427 Rev. C

#### Appendix C: WEEE Statement (European Union)



The symbol above indicates that Waste Electrical and Electronic Equipment (WEEE) is not to be disposed of as unsorted municipal waste. Equipment marked with this symbol is to be collected separately.

The objectives of this program are to preserve, protect and improve the quality of the environment, protect human health and utilize natural resources prudently and rationally. Specific treatment of WEEE is indispensable in order to avoid the dispersion of pollutants into the recycled material or waste stream. Such treatment is the most effective means of protecting the customer's environment.

The waste collection, reuse, recycling, and recovery programs available to Azenta Life Sciences customers, vary by customer location. Please contact the responsible body (e.g., your laboratory manager) for information about local requirements.